

Dart Aerospace
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D5331-041
Job Sheet 167576

Part No: D5331-041 Job Qty: 1 ea

Part Name: Basket Base Assembly, LH



Part Weight: 0 lbs Status: Scheduled Priority: High

Job Tracking No: Job Created: 11/2/17

Due Date: 11/10/17

Created By: Mario Poulin

Description:

Ship Via:

Bill of Materials

Job Routing

Op	No	Operation	Qty	Start Date	Due Date	Setup Run	Workcenter/Supplier	
							hrs	Lead Time
		Standard						
90		Start up Operation	1 Ea	11/9/17	0.00	0.00	Start Up Large Fab2	Sign-off
100		Large Fab	1 pcs	11/9/17	0.00	15.77	Large Fab 1	
110		QC	1 pcs	11/9/17	0.00	0.00	QC9	
120		QC	1 pcs	11/9/17	0.00	0.00	QC5	
125		HandFinish	1 pcs	11/9/17	0.00	2.34	HandFinish2	
130		Powdercoat	1 pcs	11/10/17	0.00	0.53	Powdercoat2	
140		QC	1 pcs	11/10/17	0.00	0.00	QC3	
170		Packaging	1 pcs	11/10/17	0.00	0.00	Packaging3	
180		QC21-SA	1 Ea	11/10/17	0.00	0.00	QC21	

Part Op 100 - 1- Assemble ribs and weld as per dwg D5331 using DT10197 ***inspect before welding mesh*** (54.63 NOV 1 2017
Descriptions: CRITICAL DIMENSION)*** 2- Weld gusset and handle plate as per dwg 3- Cut mesh as per dwg D5328-1 4- Tack weld mesh on basket as per dwg D5331 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends 5- Weld hinge (6) and Mounting brackets (2) as per dwg D5331 ***Take lid to locate hinge and bracket*** On one of the hinge weld stopper D4016-7 as per dwg*** 6- Weld D5325-5 foot as per dwg (CRITICAL)
OVEN TEMPERATURE: FINISH TIME: 8:30
COAT: START TIME: 8:40
FINISH TIME: 8:40
2nd coat if necessary***** 2ND

Job Allocations

Operation		Component Part		Required	Inventory	Allocated	Std Qty
90-Start up Operation							
	D2581 - B164946	2	12	0	0	0	0
	D3913-15 - B161938	1	9	0	0	0	0
	D3916-5 - 005343	2	19	0	0	0	0
*	D4016-1 - 5005734	6	4	0	0	0	0
	D4016-7 - B158867	1	5	0	0	0	0
	D4021-1 - B166087	1	24	0	0	0	0
	D5325-041 - B163116	1	2	0	0	0	0
	D5325-3 - 5005600	1	0	0	0	0	0
	D5325-5 - 163107	4	8	0	0	0	0
	D5326-041 - 163091	1	2	0	0	0	0
	D5326-043 - B163092	1	2	0	0	0	0
	D5327-1 - B159894	1	7	0	0	0	0
	D5327-11 - B163104	4	8	0	0	0	0
	D5327-13 - B163093	1	2	0	0	0	0
	D5327-15 - B161809	1	12	0	0	0	0
	D5327-3 - 5005658	1	0	0	0	0	0
	D5327-5 - 5005651	1	0	0	0	0	0
	D5327-7 - 5005653	1	0	0	0	0	0

D5327-9	163112	2	4	0	0
D5328-3	FWA006-1	1	1	0	0
D5328-5	FWA006-2	1	3	0	0
D5329-1	F-162099	2	8	0	0
D5330-1	F-161957	2	4	0	0
M304EX0.75-16F		32	572	0	0

Part Specifications

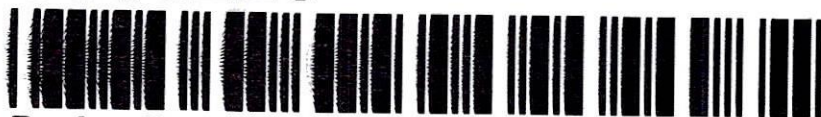
Specifications could not be found.

Plex 11/2/17 4:06 PM dart.poulin.mario

DART
AEROSPACE
S008226

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Basket Base Assembly, LH

PART NO: D5331 - 041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/09/17

Job No: 167576